



**Balzer's™ Canada Inc.**

Email : [info@bci-sk.ca](mailto:info@bci-sk.ca)

**Saskatchewan**

P.O. Box 3900

Regina, SK, S4P 3R8

Ph: 306-781-2400

Fax: 306-781-2240

Website: [www.balzerscanada.com](http://www.balzerscanada.com)

**Alberta**

235051 Wrangler Drive SE

Rocky View, AB, T1X 0K3

Ph: 403-243-4481

Fax: 403-243-8842

## **BCI – Quality Control Manager**

**Location:** Regina, Saskatchewan

**Type:** Permanent Full Time, On Site Corporate Office Location

**Salary Range:** \$155,000 – \$175,000 annually

Balzer's Canada Inc. (BCI) is seeking an experienced Quality Control Manager to lead and strengthen our quality program across Saskatchewan and Alberta. This role is responsible for ensuring that all construction, welding, and fabrication activities meet applicable codes, client specifications, and regulatory requirements.

Reporting to the VP of Operations, the Quality Control Manager plays a key leadership role in maintaining BCI's reputation for safety, compliance, and workmanship in large-scale industrial construction projects.

### **Key Responsibilities**

#### **Quality Program Leadership**

- Lead the development, implementation, and continuous improvement of BCI's Quality Control Programs in Saskatchewan and Alberta.
- Maintain and revise the BCI Quality Control Manuals and ensure controlled copies are available at all locations performing code work.
- Ensure current editions of all applicable codes and standards are available and applied to projects.
- Interpret code requirements and client specifications during project planning and estimating phases.

#### **Team Leadership & Coordination**

- Provide leadership, mentorship, and coordination for all QC personnel and inspectors.
- Work closely with project managers, superintendents, field supervisors, and subcontractors to staff projects with Quality Inspectors to complete quality activities to maintain aggressive with project schedules.
- Foster collaborative relationships with project teams to support quality outcomes throughout project execution.



**Balzer's™ Canada Inc.**

Email : [info@bci-sk.ca](mailto:info@bci-sk.ca)

Saskatchewan

P.O. Box 3900

Regina, SK, S4P 3R8

Ph: 306-781-2400

Fax: 306-781-2240

Website: [www.balzerscanada.com](http://www.balzerscanada.com)

Alberta

235051 Wrangler Drive SE

Rocky View, AB, T1X 0K3

Ph: 403-243-4481

Fax: 403-243-8842

---

## **Regulatory Compliance & Industry Standards**

- Serve as a key liaison between BCI, clients, and regulatory inspection agencies including TSASK and ABSA.
- Ensure welding activities comply with approved Welding Procedure Specifications (WPS) and provincial inspection requirements.
- Identify the need for new or revised WPS documentation when changes to materials, processes, or essential variables occur.
- Administer the Authorized Contractor Welder testing and recertification program in Saskatchewan.
- Submit and manage permits related to boiler, pressure vessel, and piping installations, repairs, and alterations.

## **Quality Assurance & Continuous Improvement**

- Conduct QC audits of BCI projects across Saskatchewan and Alberta to ensure compliance with client specifications and registered QC manuals.
- Identify quality issues and lead root-cause analysis and corrective action initiatives.
- Create and manage Non-Conformance Reports (NCRs) and maintain the Master NCR Log.
- Review corrective actions and observation reports to ensure systemic quality issues are addressed.

## **Welding & Certification Programs**

- Manage BCI's CWB welding program, including welder tracking and documentation required for audits.
- Coordinate with Kova Engineering to develop new weld procedures and technical data sheets when required.

## **Project Documentation & Close-Out**

- Ensure inspection records and QC documentation are properly compiled, approved, and issued to clients in accordance with project specifications and applicable codes.
- Ensure final quality data packages and project close-out documentation are delivered to clients and inspection agencies.



**Balzer's™ Canada Inc.**

Email : [info@bci-sk.ca](mailto:info@bci-sk.ca)

Saskatchewan

P.O. Box 3900  
Regina, SK, S4P 3R8  
Ph: 306-781-2400  
Fax: 306-781-2240  
Website: [www.balzerscanada.com](http://www.balzerscanada.com)

Alberta

235051 Wrangler Drive SE  
Rocky View, AB, T1X 0K3  
Ph: 403-243-4481  
Fax: 403-243-8842

## What We're Looking For

- Strong knowledge of Codes B31.1, B31.3, ASME Sec. VIII, ASME Sec. IX, and AWWA Standards
- Strong knowledge of industrial construction quality systems
- Experience with welding codes, pressure vessel codes, and CWB programs
- Ability to interpret regulatory codes, client specifications, and engineering documentation
- Leadership experience supporting field inspectors and QC teams
- Excellent problem-solving and communication skills

## Why Join BCI

- Work with a respected leader in large-scale industrial construction
- Competitive compensation and benefits
- Opportunity to influence quality systems across major projects in Western Canada

If you're passionate about quality, safety, and building strong teams, we'd love to hear from you. Balzer's Canada Inc. is an equal opportunity employer committed to building a diverse and inclusive workforce. We encourage applications from women, Indigenous peoples, persons with disabilities, members of visible minorities, and individuals of all genders and backgrounds. Applicants are welcome to self-identify during the application process.